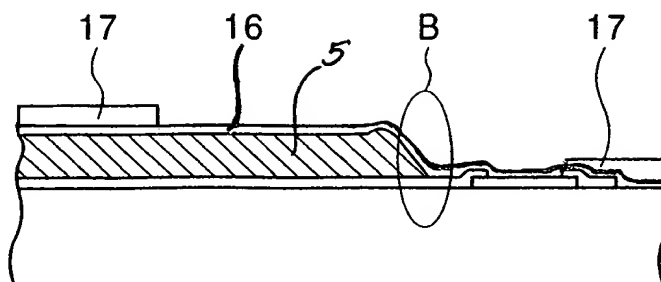


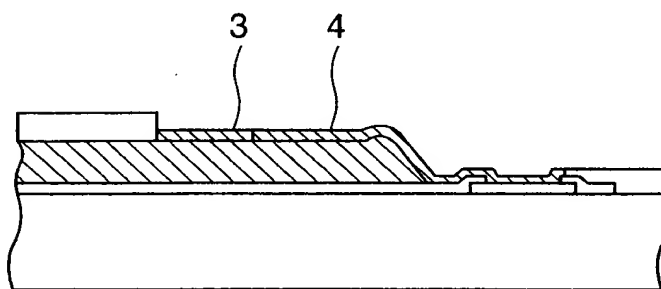


FIG. 4

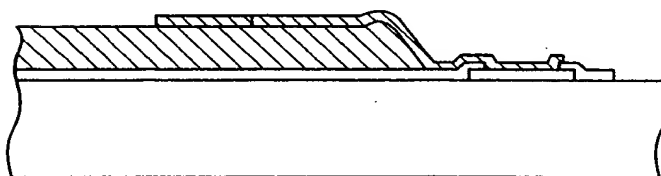
FOURTH STEP



FIFTH STEP



SIXTH STEP



TO SEVENTH STEP